

# Material - ASTM A128 Grade E-2

## Standard Specification for Steel Castings, Austenitic Manganese

Group - Ferrous Austenitic Manganese Steel Alloy

Sub Group - ASTM A128 / A128M Steel Castings, Austenitic Manganese

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	1.050 - 1.450	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	1.000 max.		
Manganese	Mn %	11.500 - 14.000		
Phosphorus	P %	0.070 max.		
Molybdenum	Mo %	1.800 - 2.100		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
Mechanical Properties				
Tensile Strength in Mpa			-	
Yield Strength in Mpa			-	
Elongation in %			-	
Reduction of Area in %			-	
Hardness in BHN			-	
Impact in Joule			-	

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J91339	UNS	USA	Casting
AF-Mn-E2	NBR	Brazil	Casting
Class E-2	NMX	Maxico	Casting
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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